






## Half Frame Low Cost Bulk Bag Unloader for Pneumatic Conveying Systems

R-0313



 Flexicon manufacturing locations  
 Flexicon factory-direct field sales  
 Flexicon manufacturers' representatives

### USA

FLEXICON CORPORATION  
Tel: +1 610 814 2400  
E-mail: sales@flexicon.com  
Web: www.flexicon.com

### UK

FLEXICON (EUROPE) LTD  
Tel: +44 1227 374710  
E-mail: sales@flexicon.co.uk  
Web: www.flexicon.co.uk

### AUSTRALIA

FLEXICON CORPORATION  
(AUSTRALIA) PTY LTD  
Tel: +61 7 3879 4180  
E-mail: sales@flexicon.com.au  
Web: www.flexicon.com.au

### SOUTH AFRICA

FLEXICON AFRICA (PTY) LTD  
Tel: +27 41 453 1871  
E-mail: sales@flexicon.co.za  
Web: www.flexicon.co.za

### SPAIN

FLEXICON EUROPE SPAIN  
Tel: +34 930 020 509  
E-mail: ventas@flexicon.es  
Web: www.flexicon.es

### FRANCE

FLEXICON EUROPE SAS  
Tel: +33 7 61 36 56 12  
E-mail: ventes@flexicon.fr  
Web: www.flexicon.fr

### GERMANY

FLEXICON EUROPE GmbH  
Tel: +49 173 900 78 76  
E-mail: vertrieb@flexiconeurope.de  
Web: www.flexicondeutschland.de

### SINGAPORE

FLEXICON SINGAPORE PTE LTD  
Tel: +65 6778 9225  
E-mail: sales@flexicon.com.sg  
Web: www.flexicon.com.sg

### INDONESIA

FLEXICON SINGAPORE PTE LTD  
Tel: +62 81 1103 2400  
E-mail: sales@flexicon.co.id  
Web: www.flexicon.co.id

## Half Frame Low Cost Bulk Bag Unloader for Pneumatic Conveying Systems

**Offers total dust containment at low cost by eliminating upper frame components to lift and/or position the bag**

Half Frame Bulk Bag Unloaders from Flexicon offer total dust containment at low cost by eliminating upper frame components to lift and/or position the bag, instead relying on the user's forklift or plant hoist to suspend the bag above the unit during operation.

The bag-to-hopper interface consists of a SPOUT-LOCK® clamp ring positioned atop a pneumatically actuated TELE-TUBE® telescoping tube, allowing dust-tight connections and unrestricted flow between the bag spout and hopper, as well as automatic tensioning of the bag as it empties to promote flow and evacuation. The telescoping tube raises the clamp ring assembly that seals the clean side of the bag spout to the clean side of the telescoping tube, and then lowers until the bag spout is pulled taut. Once the spout is untied, the telescoping assembly exerts continual downward tension on the spout, elongating the bag as it empties.

The high-integrity, dust-tight seal between bag spout and clamp ring allows full-open discharge from bag spouts of all popular diameters, eliminating the need for iris valves commonly employed to lessen dust escape inherent with bag spouts hanging loosely in hopper intake chutes.

The discharger is also equipped with FLOW-FLEXER® bag activators that raise and lower opposite bottom edges of the bag at timed intervals, loosening compacted materials and promoting material flow into the bag discharge spout. As the bag lightens, the stroke of the bag activators increases, raising the bag into a steep "V" shape, eliminating dead spots for total evacuation of material with no manual intervention.

The transition hopper is equipped with pneumatic flow promotion devices, and a rotary airlock valve and flow-through pick-up adapter for discharging of free-flowing materials into dilute phase pneumatic conveying systems.

Other options include a POWER-CINCHER® flow control valve that cinches the spout concentrically for leak-proof retying of partially empty bags, and a BAG-VAC® dust collector integral to the dust-tight system that creates negative pressure to collapse empty bags prior to retying and disconnection, eliminating dust emitted during manual flattening of empty bags.

Full frame bulk bag unloaders offered by the Flexicon include BFF Series unloaders with bag lifting frame for forklift loading, and BFC Series unloaders with cantilevered I-beam and electric hoist and trolley for positioning of bags without the aid of a forklift

Construction is of carbon steel with durable industrial finish, or stainless steel finished to industrial, food, dairy or pharmaceutical standards.



*High-integrity seal allows full-open discharge from bulk bags dust-free*

# flexicon®

#### USA

FLEXICON CORPORATION  
Tel: +1 610 814 2400  
E-mail: sales@flexicon.com  
Web: www.flexicon.com